

Gouge Above Waterline

Product List

<h1>1</h1>	<h2>Cleaning</h2>		<p>Pressure wash the repair area. Clean the repair area with boat soap to remove any organic materials. Clean the repair area with acetone or approved cleaner to remove inorganic materials</p>		<ul style="list-style-type: none"> • 3M™ Marine Boat Soap, PN 09034, 16 oz., bottle • 3M™ Sharpshooter™ Extra Strength No-Rinse Mark Remover, PN 16861, 1 qt. • 3M™ Perfect-It™ Detail Cloth, PN 06016, 6 cloths/bag
<h1>2</h1>	<h2>Sanding</h2>		<p>Block or hand sand with 80 grit abrasive. Dish out/bevel the repair area. Clean the repair area with acetone or an approved cleaner.</p>		<ul style="list-style-type: none"> • 3M™ Hookit™ Purple Clean Sanding Sheet Roll, PN 30713, 70 mm x 12 m, 80 grade • 3M™ Sharpshooter™ Extra Strength No-Rinse Mark Remover, PN 16861, 1 qt.
<h1>3</h1>	<h2>Reinstate Structural Integrity</h2>		<p>Mix and apply milled glass filler according to manufacturer's recommendation. Apply a tight coat first then apply build coats. Allow milled glass filler to cure according to manufacturer's recommendation. Sand and feather the repair area with 80 grit abrasive.</p>		<ul style="list-style-type: none"> • 3M™ Hookit™ Purple Clean Sanding Sheet Roll, PN 30713, 70 mm x 12 m, 80 grade • 3M™ Marine High Strength Repair Filler, PN 46014, 1 gal, 4 per case • 3M™ Spreader Assortment, PN 05844, 3/package, 24 per case
<h1>4</h1>	<h2>Finishing Filler Application</h2>		<p>Mix and apply premium filler according to manufacturer's recommendation. Apply a tight coat first then apply build coats. Allow premium filler to cure according to manufacturer's recommendation. Sand the filler with 80 grit abrasive and feather the repair with 180/220 grit abrasive for gelcoat. Feather the repair with 320/400 grit abrasive for paint.</p>		<ul style="list-style-type: none"> • 3M™ Hookit™ Purple Clean Sanding Sheet Roll, PN 30713, 70 mm x 12 m, 80 grade • 3M™ Marine Filler, PN46018, pint • 3M™ Cubitron™ II Marine Sanding Disc, PN 31379, 6 in., 80+grit, 20 discs/box • 3M™ Spreader Assortment, PN 05844, 3/package, 24 per case



Think About Your Health



3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Lexa™ Protective Eyewear, PN 15200

Watch the video at www.3M.com/marine

For ordering information, contact your 3M Sales Representative