







Cosmetic Repair

Gouge Above Waterline

Product List



Pressure wash the repair area. Clean the repair area with boat soap to remove any organic materials. Clean the repair area with acetone or approved cleaner to remove inorganic materials



- 3M™ Marine Boat Soap, PN 09034, 16 oz., bottle
- 3M[™] Sharpshooter[™] Extra Strength No-Rinse Mark Remover, PN 16861, 1 qt.
- 3M[™] Perfect-It[™] Detail Cloth, PN 06016, 6 cloths/bag

Sanding

Cleaning

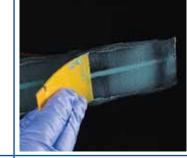


Block or hand sand with 80 grit abrasive. Dish out/bevel the repair area. Clean the repair area with acetone or an approved cleaner.



- 3M[™] Hookit[™] Purple Clean Sanding Sheet Roll, PN 30713, 70 mm x 12 m, 80 grade
- 3M[™] Sharpshooter[™] Extra Strength No-Rinse Mark Remover, PN 16861, 1 gt.

Reinstate **Structural** Integrity



Mix and apply milled glass filler according to manufacturer's recommendation. Apply a tight coat first then apply build coats. Allow milled glass filler to cure according to manufacturer's recommendation. Sand and feather the repair area with 80 grit abrasive.



- 3M[™] Hookit[™] Purple Clean Sanding Sheet Roll, PN 30713, 70 mm x 12 m, 80 grade
- 3M[™] Marine High Strength Repair Filler, PN 46014, 1 gal,
- 3M[™] Spreader Assortment, PN 05844, 3/package, 24 per case

Finishing Filler **Application**



Mix and apply premium filler according to manufacturer's recommendation. Apply a tight coat first then apply build coats. Allow premium filler to cure according to manufacturer's recommendation. Sand the filler with 80 grit abrasive and feather the repair with 180/220 grit abrasive for gelcoat. Feather the repair with 320/400 grit abrasive for paint.



- 3M[™] Hookit[™] Purple Clean Sanding Sheet Roll, PN 30713, 70 mm x 12 m, 80 grade
- 3M[™] Marine Filler, PN46018, pint
- 3M[™] Cubitron[™] II Marine Sanding Disc, PN 31379, 6 in., 80+grit,
- 3M[™] Spreader Assortment, PN 05844, 3/package, 24 per case

Think About Your Health



3M[™] E-A-R[™] Skull Screws[™] Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Lexa™ Protective Eyewear, PN 15200

Watch the video at www.3M.com/marine

For ordering information, contact your 3M Sales Representative

