



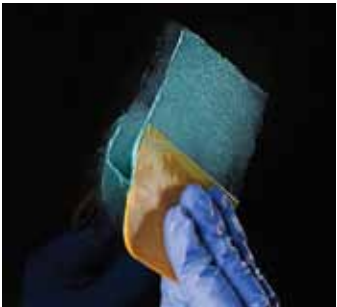

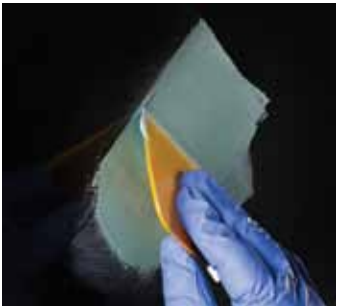



Small Hole Above Waterline				Product List	
1	Cleaning		Pressure wash the repair area. Clean the repair area with boat soap to remove any organic materials. Clean the repair with acetone or approved cleaner to remove all inorganic materials.		<ul style="list-style-type: none">• 3M™ Marine Boat Soap, PN 09034, 16 oz., bottle• 3M™ Sharpshooter™ Extra Strength No-Rinse Mark Remover, PN 16861, 1 qt.• 3M™ Perfect-It™ Detail Cloth, PN 06016, 6 cloths/bag
2	Sanding		Tape the backside of the repair using 2" masking tape to create a backing for the filler. Hand sand, block sand, or grind the front side of the repair with 80 grit abrasive beveling the repair area. Clean the repair area with acetone.		<ul style="list-style-type: none">• 3M™ Imperial™ Roloc™ Disc, PN 01346, 3 in., 80 grade• 3M™ Disc Sander, Pistol Grip, PN 28547, 3 in.
3	Reinstate Structural Integrity		Mix and apply reinforced filler according to manufacturer's recommendation. Allow filler to cure according to manufacturer's recommendation. Sand and feather the repair with 80 grit abrasive. Clean the repair area to remove all sanding dust.		<ul style="list-style-type: none">• 3M™ Marine High Strength Repair Filler, PN 46014, 1 gal, 4 per case• 3M™ Cubitron™ II Marine Sanding Disc, PN 31379, 6 in., 80+grit, 20 discs/box• 3M™ Spreader Assortment, PN 05844, 3/package, 24 per case
4	Finishing Filler Application		Mix and apply finishing filler according to manufacturer's recommendation. Allow filler to cure according to manufacturer's recommendation. Sand with 80 grit abrasive to knock down any high spots or rough edges. Feather the repair with 180/220 grit abrasive for gelcoat. Feather the repair with 320/400 grit abrasive for paint.		<ul style="list-style-type: none">• 3M™ Marine Filler, PN 46018, pint• 3M™ Cubitron™ II Marine Sanding Disc, PN 31379, 6 in., 80+grit, 20 discs/box• 3M™ Purple Clean Sanding Hookit™ Disc, PN 01815, 6 in., P220• 3M™ Purple Clean Sanding Hookit™ Disc, PN 01812, 6 in., P320• 3M™ Purple Clean Sanding Hookit™ Disc, PN 01811, 6 in., P400• 3M™ Spreader Assortment, PN 05844, 3/package, 24 per case



Think About
Your Health



3M™ E-A-R™ Skull Screws™
Ear Plug, PN P1300



3M™ Half Facepiece
Respirator, PN 07182



3M™ Lexa™
Protective Eyewear, PN 15200