

Installation and Troubleshooting Guide



NOTE: This installation is to be completed by an Authorized Dealer or Professional Service Technician. For questions regarding installation or warranty, call CDI Tech Support at 866-423-4832. Do not return to the Dealer or Distributor where the part was purchased. Contact CDI Electronics Directly for Return Materiel Authorization.

CDI P/N: 414-2770 Internal Engine Wiring Harness

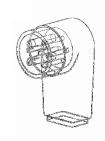
This harness replaces P/N's: 37628, 38072, 38910, 39177, 45070, 46285, 46905, 48150, 49370, 52769, 52770, 52771, 52820, 56370, 59741, 84-46463, 84-62534, 84-66055, 84-66297, 84-69236, 84-71443, 84-73826, 84-74904.

Warning! This product is designed for installation by a professional marine mechanic. CDI cannot be held liable for injury or damage resulting from improper installation, abuse, neglect or misuse of this product. Fuses are not included with this harness.

NORMAL CONNECTIONS FOR BATTERY TYPE IGNITIONS:

SWITCH BOX P/N's

Mercury	CDI Electronics	
332-2803	114-2803	
332-2986	114-2986	
332-4796	114-4796	
337-4411	N/A	
Points/Condenser	N/A	







Wire Color Function/Connection

Black (4 AWG) Engine Ground

Black (18 AWG)

Negative Terminal on Starter Solenoid

Yellow

Start Terminal on Starter Solenoid

Gray Choke Solenoid

Orange Kill Circuit for ADI- Not Used, Tape Off

White 12V From Key-switch

Yellow/Red Stripe (2) Jumpers for Rectifier to Stator Term Block

Brown Tachometer Signal

Red (4 AWG) Battery Side of Starter Solenoid Red (18 AWG in Harness) POS (+) of Rectifier (May not be needed)

Red Jumper Connect between Rectifier positive post and the red terminal on the switch box.

NORMAL CONNECTIONS ON ALTERNATOR DRIVEN IGNITIONS

WARNING!! DO NOT CONNECT ANY 12V DC (RED WIRE) TO THE SWITCH BOXES LISTED BELOW AS SEVERE DAMAGE WILL RESULT.

SWITCH BOX P/N's

Mercury	CDI Electronics
332-4172	N/A
332-5772	114-5772
332-7778	114-7778
332-4911	114-4911
333-3213	N/A
338-4733	114-4911
339-5287	114-6222
339-6222	114-6222

Wire Color Function/Connection

Black (4 AWG)

Black (18 AWG)

Yellow

Engine Ground

Negative Terminal on Starter Solenoid

Start Terminal on Starter Solenoid

Gray Choke Solenoid

Orange Kill Circuit for ADI- (May be Black/Yellow)

White Not Used- Tape Off

Yellow/Red Stripe (2) Jumpers for Rectifier to Stator (If Needed)

Brown Tachometer Signal

Red (4 AWG) Battery Side of Starter Solenoid

Red (18 AWG in Harness) POS (+) of Rectifier (May not be needed)

Red Jumper No Connection.

Black Jumper Connect Form Switch Box to Engine Ground.