7. DRILL FOUR 3/16" (5 mm) HOLES through the transom for attaching the pivot bracket.



- **8.** AFFIX PIVOT BRACKET. 3/16" (5 mm) machine screws and hex nuts are provided in the parts kit, as are a nylon spacer and backing plates for inside the transom. Apply sealant behind spacer. Assemble parts as shown below.
- Backing Pivot Nylon Machine Plates Hex Nuts Bracket Spacer Sealant Screws ണ **M** ത

ONE-YEAR WARRANTY

We warrant our products to be free of defects in material and workmanship for one year from the date of original purchase. Write for full warranty details.

This warranty does not apply to product which has been used on loads weighing more than 220 pounds (100 kg). 9. ATTACH WHEELS. With both pivot brackets installed, the wheel frames can now be fastened with the detent pins.



Davis Instruments

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3. MARK TRUE VERTICAL. Most applications call for perpendicular orientation of the wheel frames. This can be determined using a T-square.





5. TAPE PIVOT BRACKET IN PLACE with removable tape.





ASSEMBLY INSTRUCTIONS

The process below will be repeated for both port and starboard wheels. Quality of installation depends on careful measurements-"measure twice, drill once."

1. POSITION WHEELS ON THE TRANSOM. Be sure they clear obstructions such as lifting handles on an aluminum boat or tubes of an inflatable. Leave clearance for outboard motors. Position the wheels as far apart as possible, with the tires facing out. Mark the horizontal location.



2. ALLOW 7" (18 cm) ABOVE THE PIVOT BRACKET for the wheels to clear the top of the transom. Measure and mark the vertical location.



4. DOUBLE-CHECK THE 7" (18 cm). Confirm that this distance is not exceeded between the pivot bracket and the top of the transom.



6. MARK FOUR HOLES for drilling.

