

# Gloss Enamel

High Gloss Marine Quality Enamel

## PRODUCT DESCRIPTION

Nautical Gloss Enamel is a quality one part yacht enamel with good gloss retention. It provides good coverage and a long lasting finish on surfaces above water. The product is easy to apply and is available in 10 bright, attractive colours.

## PRODUCT INFORMATION

<b>Product Code</b>	NAU100 – White, NAU101 – Off White, NAU102 – Cream, NAU103 – Yellow, NAU104 – Red, NAU105 – Green, NAU106 – Mid Blue, NAU107 – Dark Blue, NAU108 – Grey, NAU109 – Black
<b>Typical Shelf Life</b>	2 years
<b>VOC (as supplied)</b>	434g/L
<b>Unit Size</b>	750ml, 2.5lt (White only)

## DRYING/OVERCOATING INFORMATION

	Drying							
	5°C (41°F)		15°C (59°F)		23°C (73°F)		35°C (95°F)	
Touch Dry	6 hrs		3 hrs		2 hrs		1 hrs	
	Overcoating Ambient / Substrate Temperature							
	5°C (50°F)		15°C (59°F)		23°C (73°F)		35°C (95°F)	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Gloss Enamel	24 hrs	4 days	18 hrs	3 days	12 hrs	2 days	8 hrs	2 days

## APPLICATION AND USE

<b>Preparation</b>	<p><b>PREVIOUSLY PAINTED SURFACE:</b></p> <p><b>In Good Condition:</b> Wash down with a suitable detergent, rinse with fresh water and allow to dry. Abrade with 280-320 grade (grit) paper.</p> <p><b>In Poor Condition:</b> Remove all previous coatings and prime the substrate with Nautical Primer &amp; Undercoat.</p> <p><b>PRIMING:</b> Substrate preparation is covered separately on the primer datasheet.</p>
<b>Application Methods</b>	<p><b>Mixing</b> Stir well before use.</p> <p><b>Cleaner</b> Nautical NT1</p> <p><b>Ventilation and Humidity Control</b> Apply in dry, well ventilated conditions.</p> <p><b>Spray application</b> - PROFESSIONAL USE ONLY.</p>
<b>Some Important Points</b>	<p>Not suitable for permanently immersed surfaces. Do not use below 5°C.</p> <p>Do not mix Nautical Gloss Enamel and Nautical Primer &amp; Undercoat together.</p>
<b>Number of Coats</b>	3 coats (minimum)
<b>Recommended DFT</b>	38 microns dry
<b>Recommended WFT</b>	75 microns wet

Please refer to [www.nauticalpaint.com](http://www.nauticalpaint.com) for further information.

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<b>Application Methods</b>	Brush, roller
<b>Coverage</b>	(Theoretical) - 13.33m <sup>2</sup> /lt by brush (Practical) - 12.0m <sup>2</sup> /lt by brush

## TRANSPORTATION, STORAGE AND SAFETY INFORMATION

### Storage

#### GENERAL INFORMATION

Exposure to air and extremes of temperature should be avoided. For the full shelf life of the product to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.

#### TRANSPORTATION

The product should be kept in securely closed containers during transport and storage.

### Safety

#### GENERAL

Read the label safety section for Health and Safety Information.

#### DISPOSAL

Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of this product cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

### IMPORTANT NOTES

*The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.*