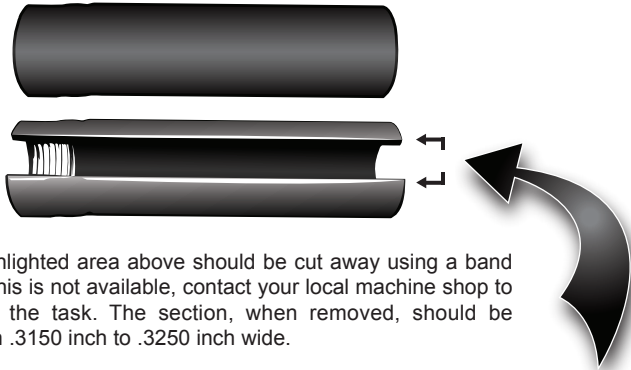




18-2190E & 18-2603E

Xtreme Shift Cable Installation Instructions

Start with removing all components from the package. Proceed with feeding the extreme inner core through the shift fork (part # 18-2162E) and installing set screw (part # 18-2163E). Now feed assembled inner core through cable sheathing until it extends from other end. Cable assembly is now ready to install through bell housing, through shift boot, then through transom wall. To tighten cable into bell housing, use part 18-9806E or modify your existing tool as shown in the illustration below. The rest of the procedure is same as factory set-up.



The highlighted area above should be cut away using a band saw. If this is not available, contact your local machine shop to perform the task. The section, when removed, should be between .3150 inch to .3250 inch wide.

N-1284

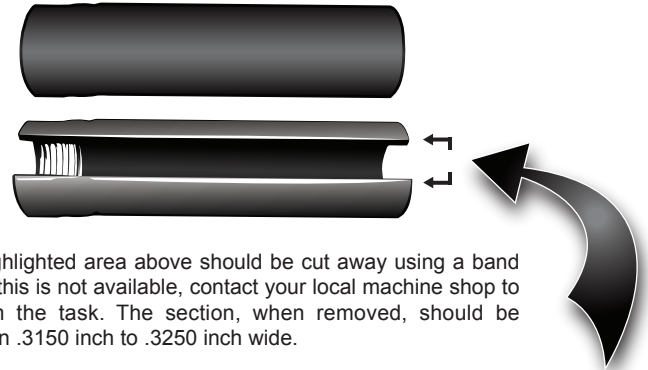
www.sierramarine.com



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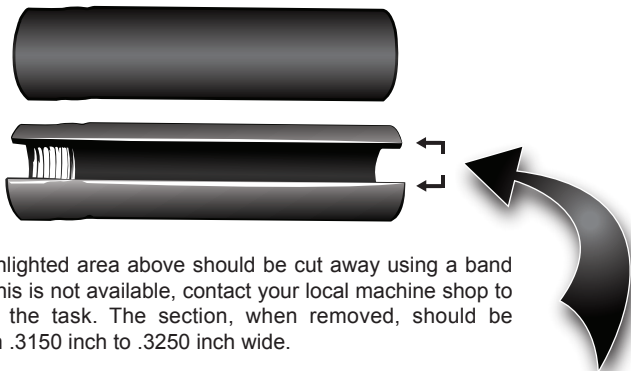
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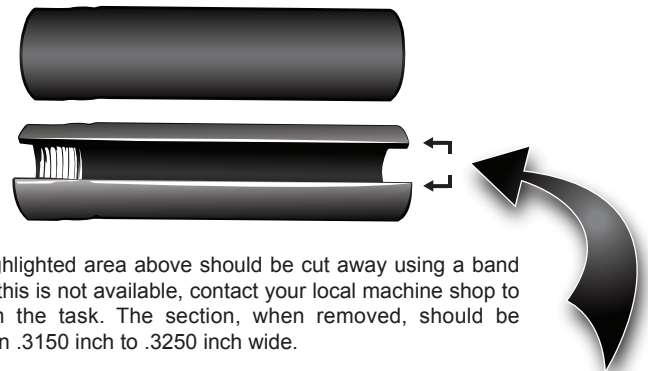
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